



Years solid experience and strong professional know-how as metal subcontractor and supplier for metal products.

**Metallituote Summanen Ltd.** is a subcontracting company in metal processing industry with over 50 years' experience. We use the latest tube bending and laser technology. We offer a compact range of services from designing to assembly – managing the entire entity. We can provide you with diverse tubes and sheets for metal parts, sub-assemblies and finished end products. We work as contracting manufacturer for different branches of industry realizing even the most demanding orders.

**Company in brief:**

- Company was founded in 1957
- Turnover: EUR 2,6 million (2015)
- Number of personnel: 22
- Production premises: 3 300 m<sup>2</sup>
- Market area: Finland, exportation indirectly via our customers
- Type of ownership: Finnish family-owned company

**Contact information:**

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**[www.summanen.fi](http://www.summanen.fi)**

**Machinery:**

- Plate cutter 4 \* 2000
- Plate cutter 8 \* 2500
- Notching cutter machine
- Folding press 2500 \* 80
- Eccentric presses 13 pcs
- Hydraulic press 200 tn
- Automatic sawline
- Semiautomatic circularsaw 2 pcs
- Circularsaw 6 pcs
- Bandsaws 2 pcs
- Entirely electric tube bender, left and right bending and 3D graphic programming in process
- CNC punching during bending machine
- Tube bending machines, automatics and manuals 6 pcs
- CNC tubemangle
- Tubemangle 2 pcs
- Wirebending machine
- Tube shrinking machine
- Mandrel machine
- 9-headed hydraulic punching unit
- Center-round sanding machine
- Belt grinding machines 6 pcs
- Surface grinder 2 pcs, 150 and 300 mm
- Lathe
- Hyundai-Kia vertical machining Center, 40 tools
- NC-milling machines 3 pcs
- Drilling automat with 8 stations
- Drilling and tapping machines 4 pcs
- Pillar drilling machine 4 pcs
- Motoman –welding robot
- CMT welding
- MIG and TIG welding machines, 15 pcs
- Spot welding machine
- Gas and soldering machines 3 pcs
- Powder coating line. Length 60 meter. Industrial washing machine. Phospate.